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Quality Changes the World







SANY Automobile Hoisting Machinery is one of the core business unit of Sany Heav Industry, mainly engaged in the research and development of high end, mid to large tonnage crane series, including mobile crane, crawler crane, tower crane and loader crane. It has two industrial parks in Ningxiang and Huzhou, since entering the market, the products of Sany Automobile Hoisting Machinery have received worldwide recognition with advanced technology, lean manufacturing, high reliability and excellent service.

> 把三一办好 办成世界级企业

STC250 TRUCK CRANE **COMPANY BRIFE INTRODUCTION**





SANY TRUCK CRANE CONTENT

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SANY Quality Changes the World





Excellent and stable chassis performance / chassis system

Double-axle drive is used, providing good tafficability and comfortableness under complex road condition with reliable traveling performance.

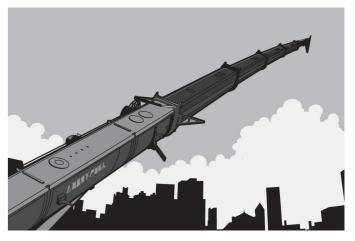
Engine has the multimode power output function, which reduces power consumption.

The use of tipping over early-warning technology provides high stability and safety of the overall operation.



Highly efficient, stable, energy-saving and adjustable hydraulic system

Triple gear pump, load feedback and constant power control are applied to provide strong lifting capacity and good micromobility. Unique steering buffer design is applied to ensure stable braking operation.



Ultra long, super strong and highly sensitive load lifting capacity

Four-section boom of high strength steel structure and optimized U-shaped cross section reduces weight significantly with higher safety rates. Jib mounting angles are 0°, 15° and 30°, which ensures fast and convenient change-over between different operating conditions so as to improving working efficiency of the machine.



Safe, stable, advanced, and intelligent electric control system

Self-developed controller SYMC specially for engineering machinery is configured. The adoption of CAN-bus full-digital network control technology ensures stable control signal, simple harness and high reliability. Timely feedback of data information can achieve the monitoring of the overall working status in realtime. The load moment limiter equipped with the comprehensive intelligent protection system is used with accuracy within 3% to provide a comprehensive logic and interlock control, thus ensuring more safe and reliable operation.



	Com a water value of			
	Superstructure			
Cab	It is made of safety glass and anti-corrosion steel plate with ergonomic design such as full-coverage soften interior, panoramic sunroof and adjustable seats etc., and humanized design providing more comfortable and relaxing operation experience. The display of load moment limiter integrates main console and operation display system, which clearly show the data of all operating superstructure conditions for lifting operation.	Slewing system	 360° rotation can be reliable operation of capacity, good stabil 	
() Hydraulic system	 High-quality key hydraulic components such as main oil pump, rotary pump, main valve, winch motor and balancing parts etc. are adopted to achieve stable and reliable operation of the hydraulic system. Superior operation performance is guaranteed by accurate parameter matching. Main valve has flow compensation, load feedback control function, enabling stable 	Hoisting system	 The winch adopts the switch-over betwee ensuring highly effic One main hook: 3200 rope 16-35W×7-196 wire rope 16-35W×7- 	
	 and convenient control of single action and combined action under different operation conditions Winch adopts the variable motor to ensure high operation efficiency. Max. single line speeds of main and auxiliary winches is up to 125m/min which ensures the lifting efficiency take the lead in industry. The use of new slewing system ensures more stable starting and control of the slewing operation and excellent micro-mobility. Hydraulic oil tank capacity: 480L 	Safety system	 Load moment limited mechanical model is accuracy up to ±3% operation. In case of safety protection for m Hydraulic system is hydraulic lock etc. c hydraulic system. 	
Control system	 CAN-bus instrument: CAN-bus instrument with a combined intelligent control electrical system is used for easy reading of the traveling parameters at any time. The engine fault warning function is applied, ensuring convenient and fast troubleshooting. Load moment limiter: The adoption of high intelligent load moment limiter system can comprehensively protect lifting operation, ensuring accurate, stable and comfort operation. With fully security protection system, main and auxiliary winches are equipped with overroll out limiter and height limiters to prevent over-rolling out and over-hoisting of steel rope, including tip-over and limit angle protection. 	Counterweight	 Main and auxiliary wi of wire rope. Boom and jib ends a wire rope. Boom head is equip condition of whole cr automatically. Counterweight is 380 	
Luffing system	 Dead-weight luffing provides more stable luffing operation at low energy loss. Luffing angle: -2°~80°. 			
Relescopic system	 Four-section boom is applied with basic boom length of 10.65m, fully extended boom length of 33.5m, jib length of 8m and fully extended boom lifting height of 34m respectively. Max. lifting height is 42m including jib. It is made of fine grain high-strength steel with U-shaped cross section and with telescopic 			

It is made of fine grain high-strength steel with U-shaped cross section and with telescopic operation controlled independently by dual-cylinder rope.

e high-pressure automatic variable plunger motor, enabling automatic n low load high speed mode and high load low speed mode, and ient operation and stable lifting and lowering of the load.

Kg, one auxiliary hook: 90Kg. Wire rope of main winch: left-handed wire DUSZ, with length of 175m. Wire rope of auxiliary winch: left-handed 1960USZ, with length of 105m.

Okg, no flexible counterweight.

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Superstructure

achieved with Max. slewing speed of 2.2r/min., providing stable and the system. Single-row ball slewing ring is applied for strong bearing lity, high safety and good micro-mobility.

er: Load moment limiter calculation system based on lifting load established using an analytical mechanics method, with rated lifting through on-line non-load calibration, providing full protection to lifting f overload operation, system will automatically issue an alarm to provide manipulation.

s configured with the balance valve, overflow valve, and two-way components, thus achieving the stable and reliable operation of the

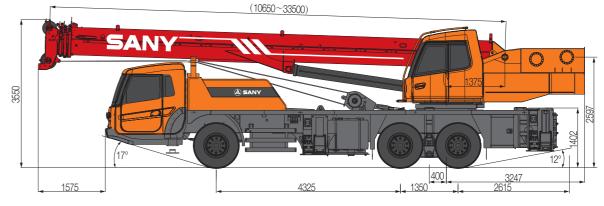
inches are equipped with over roll-out limiter to prevent over rolling-out

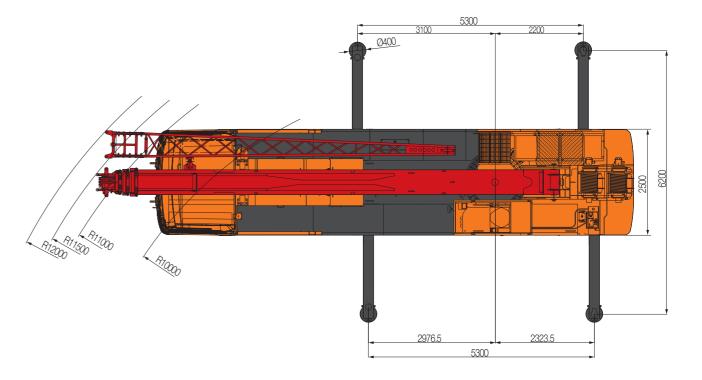
are equipped with height limiters respectively to prevent over-hoisting of

ipped with anemometer and press sensor to indicate the working rane in real-time, giving an alarm and cutting off the dangerous action



	Chassis
Cab	Cab is made of new steel structure self-developed by SANY, featuring excellent shock absorption and tightness, which is configured with swing-out doors at both sides, pneumatically suspended driver's seat and passenger's seat, adjustable steering wheel, large rearview mirror, comfortable driver's chair with a headrest, anti-fog fan, air conditioner, stereo radio and complete control instruments and meters, providing more comfortable, safe and humanized operation experience.
Carrier frame	Designed and manufactured by SANY, anti-torsion box structure is welded by fine-grain high-strength steel plate to provide strong load bearing capacity.
Axles	Axles 2 and 3 are drive axles and axles 1 is steering axles, axle and wheel differentials are installed in axles 2 and 3. The use of welding process for axle housing provides stronger load bearing capacity.
Engine	 Type: Inline six-cylinder, water cooled, supercharged and inter-cooling diesel engine Rated power: 213kW(340ps)/2100(r/min) Environment-protection: Emission complies with EuroIII standard Capacity of fuel tank: 300L
Transmission system	 Gearbox: Manual / Automatic gearbox is adopted with 9-gear and large speed ratio range applied, which meets the requirements of low gradeability speed and high traveling speed. Transmission shaft: With optimized arrangement of the transmission shaft, the transmission is stable and reliable. For most optimized transmission, face-tooth coupling transmission shaft is used with large transmission torque.
O Brakes system	 Brakes system includes traveling brake and parking brake. All wheels use the air servo brakes and dual-circuit brake system, engine is equipped with an exhaust brake.
Suspension system	All axles adopt the plate spring suspension systems with plate spring passed 100,000 fatigue tests and with optimization of performance parameters of the front and rear plate springs applied to ensure strength and also to provide comfort ridding.
I - I Steering system	 Hydraulic power mechanical steering systems are applied for axles 1 with unloading valve installed in the steering gear.
F - I Drive/Steer	■ 6 × 4.
Outriggers	Four-point supporting of the H-shaped outriggers ensures easy operation and strong stability, with Max. span up to 5.3m×6.2m.They are made of fine-grain high-strength steel sheet, movable outriggers are full hydraulic transverse telescopic.
O Tyres	11 (number of tyres) – spec.: 11.00-20-18PR; diagonal tires are adopted, which features with large load bearing capacity and durability.
Electrical system	With 2*12V maintenance-free batteries, the crane power can be cut off manually via a mechanical master power switch.





STC250 TRUCK CRANE DIMENSION

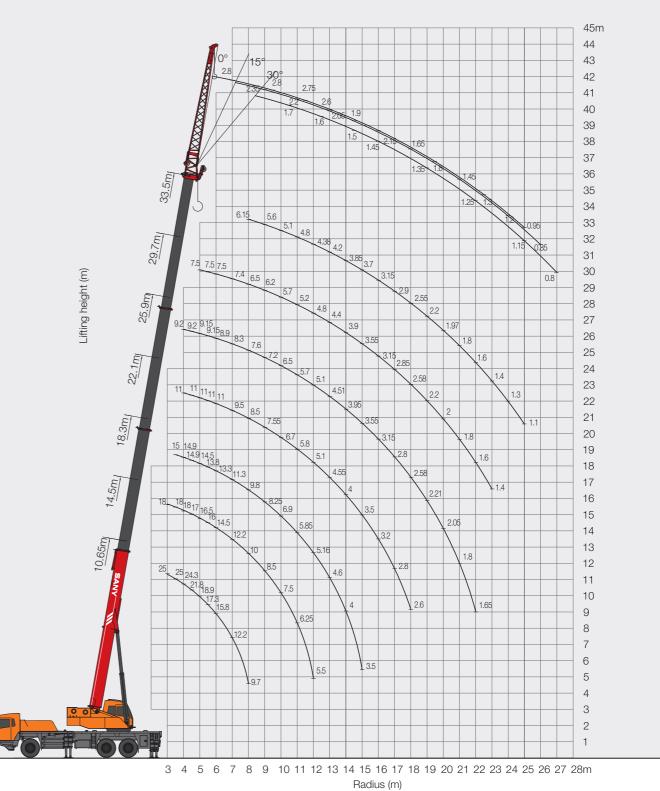


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STC250 TRUCK CRANE

Туре	Item	Parameter		
Capacity	Max. lifting capacity	25 t		
	Overall length		12750 mm	
Dimensions	Overall width		2500 mm	
	Overall height		3550 mm	
		Axle-1,2	4325 mm	
	Axle distance	Axle-2,3	1350 mm	
	Overall weight	3000 kg		
		Axle load-1,2	6500 kg	
Weight	Axle load	Axle load-3,4	23500 kg	
-	Rated power		213 kW/2100 rpm	
	Rated torque			
	Max.traveling speed		1050 N.m/ (1200 ~ 1400) rpm 80 km/h	
		Min.turning radius	10 m	
	Turning radius	Min.turning radius of boom head	12.65 m	
	Wheel formula		6 × 4	
Traveling	Min.ground clearance	220 mm		
	Approach angle	17 °		
	Departure angle	12°		
	Max.gradeability	38%		
	Fuel consumption per 100km	≤ 37 L		
	Temperature range	- 30 °C ~ + 60 °C		
	Min.rated range	3 m		
	Tail slewing radius of swingtable	3.37 m		
	Boom section	4		
	Boom shape	U-shaped		
Main Performance Data		Base boom	962 kN·m	
	Max.lifting moment	Full-extend boom	544 kN·m	
		Full-extend boom+jib	341 kN·m	
		Base boom	10.65 m	
	Boom length	Full-extend boom	33.5 m	
		Full-extend boom+jib	41.5 m	
	Outrigger span (Longitudinal×Tra	5.3 × 6.2 m		
	Jib offset	0°,15°,30°		
Working apood	Max.single rope lifting speed of n	125 m/min		
	Max.single rope lifting speed of a	125 m/min		
Working speed	Full extension/retraction time of b	95 / 60 s		
	Full lifting/descending time of boo	45 / 60 s		
	Slewing speed	2.2 r/min		
Aircondition	Aircondition in up cab	Cooling and Heating		
	Aircondition in low cab	Cooling and Heating		

STC250 Working Ranges



STC250 TRUCK CRANE

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Prerequisites :

1) Boom operating condition(fully extended boom length), min.length is 10.65 and max.length is 33.5m

2 The span of outrigger is 5.3×6.2m 3 360° rotation is applied

4 Counterweight is 3.8T

	Main boom							
Working range(m)	10.65	14.5	18.3	22.1	25.9	29.7	33.5	Working range(m)
3	25000	18000						3
3.5	25000	18000	15000					3.5
4	24300	18000	14900	11000	9200			4
4.5	21820	17000	14900	11000	9200			4.5
5	18900	16500	14500	11000	9150	7500		5
5.5	17350	16000	13800	11000	9150	7500		5.5
6	15800	14500	13300	11000	8900	7500		6
7	12200	12200	11300	9500	8300	7400		7
8	9700	10000	9800	8500	7600	6500	6150	8
9		8500	8250	7550	7200	6200	5600	9
10		7500	6900	6700	6500	5700	5100	10
11		6250	5850	5800	5700	5200	4800	11
12		5500	5160	5100	5100	4800	4380	12
13			4600	4550	4510	4400	4200	13
14			4000	4000	3950	3900	3850	14
15			3500	3500	3550	3550	3700	15
16				3200	3150	3150	3150	16
17				2800	2800	2850	2900	17
18				2600	2580	2580	2550	18
19					2210	2200	2200	19
20					2050	2000	1970	20
21					1800	1800	1800	21
22					1650	1600	1600	22
23						1400	1400	23
24							1300	24
25							1100	25
Number of lines	8	8	6	4	4	4	3	Number of lines
Telescoping condition(%)								
I	100%	100%	100%	100%	100%	100%	100%	I
II	0	17%	34%	50%	67%	84%	100%	II
III	0	17%	34%	50%	67%	84%	100%	
IV	0	17%	34%	50%	67%	84%	100%	IV

1. Values listed in the table refer to rated lifting capacity measured at flat and solid gound under the lever state of the crane.

2. Value above heavy line shall be determined by strength of the crane and under this line shall be determined by stability of the crane.

3. Rated load values determined by stability shall comply with ISO 4305.

4. Rated lifting capacity listed in the table included weights of lifting hooks (320kg of main hook and 90kg of auxiliary hook) and hangers.

5. Rated lifting capacity with pulley at boom tip shall not exceed 3500kg.

6. If actual boom length and range are between two values specified in the table, larger value will determine the lifting capacity.

Unit:Kg

Prerequisites :

① Boom operating condition(fully extended boom length + jib length),max. length is 33.5m+8m

2 The span of outriggers is 5.3×6.2m 3 360°rotation is applied

(4) Counterweight is 3.8T

Main boom angle	Main boom+Jib				
	0°	15°	30°		
78°	2800	2350	1700		
75°	2800	2200	1600		
72°	2750	2050	1500		
70°	2600	1900	1450		
65°	2150	1650	1350		
60°	1800	1450	1250		
55°	1300	1200	1150		
50°	950	850	800		

STC250 TRUCK CRANE LOAD CHART

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Unit:Kg



TRUCK CRANE



STC200 Maximum Load Capacity: 20t Telescopic Boom: 4 Sections, 10.6-33m



Maximum Load Capacity: 25t Telescopic Boom: 4 Sections, 10.65-33.5m



STC300H Maximum Load Capacity: 30t Telescopic Boom: 5 Sections, 10.5-39.5m



STC500 Maximum Load Capacity: 50t Telescopic Boom: 5 Sections, 11.5-43m



Maximum Load Capacity: 55t

Telescopic Boom: 5 Sections, 11.5-43m



STC300TH Maximum Load Capacity: 30t Telescopic Boom: 4 Sections, 10.6-33.5m



STC550EYR Maximum Load Capacity: 55t Telescopic Boom: 5 Sections, 11.5-43m



STC800EYR Maximum Load Capacity: 80t Telescopic Boom: 5 Sections, 11.8-45m



STC600



STC750

SANY



STC800



STC1000 Maximum Load Capacity: 100t Telescopic Boom: 5 Sections, 13.5-52m

ALL TERRAIN CRANE

STC1000C Maximum Load Capacity: 100t Telescopic Boom: 6 Sections, 13.25-60m

STC1300C Maximum Load Capacity: 130t Telescopic Boom: 6 Sections, 13.3-60m

SAC1800 Maximum Load Capacity: 180t Telescopic Boom: 6 Sections, 13.5-62m



SAC3000 Maximum Load Capacity: 300t Telescopic Boom: 7 Sections, 15.4-80m



Maximum Load Capacity: 600t Telescopic Boom: 7 Sections, 17.1-90m

SAC6000

ROUGH-TERRAIN CRANE



SRC350 Maximum Load Capacity: 35t Telescopic Boom: 4 Sections, 10-31.5m

SRC550 Maximum Load Capacity: 55t Telescopic Boom: 4 Sections, 11.25-34.5m





SRC750 Maximum Load Capacity: 75t Telescopic Boom: 5 Sections, 11.8-45m









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SANY AUTOMOBILE HOISTING MACHINERY

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